



concentration of the saturated solution. This is because the concentration of less than 1 ppm makes it difficult to obtain a stably lubricating crystallized layer unless the lubricant is applied to the mold body in large quantities, while the saturated concentration or above does not allow the lubricant to be completely dissolved so that it is precipitated as a solid, thus casing troubles such as the clogging of the spray pump 6 when applying lubricant using the same.--